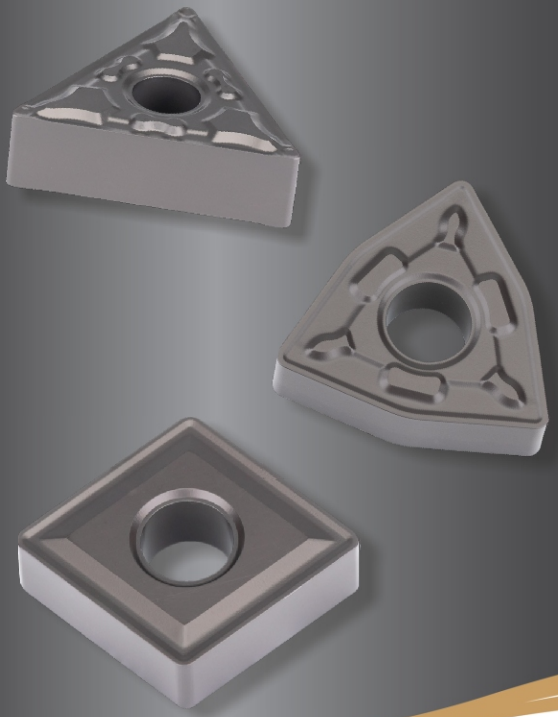
SWISS BLUE
TECHNOLOGIES



PROMOCJA JESIEŃ 2022

PŁYTKI TOKARSKIE

TNMG 1604..
WNMG 0804..
CNMG 1204..

Oferta promocyjna ważna do 15 grudnia 2022r.

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TURNING CVD Grades

UN 6010	UN 6015 NEW	UN 6025	UN 7010
*Long tool Life – very Hard	*General purpose - Hard	*General purpose - Tough	* Cast Iron

P	M	K	S	H	N
●	●	●	☐	☐	☐

*** UN 6015 will be ready Q4 - 2022

TURNING Chip Breaker

PF	PM	(STD)	PR
Finishing	Semi-Finishing	Mid Conditions	Roughing

P	M	K
●	☐	●

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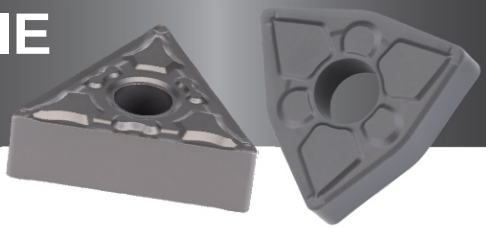
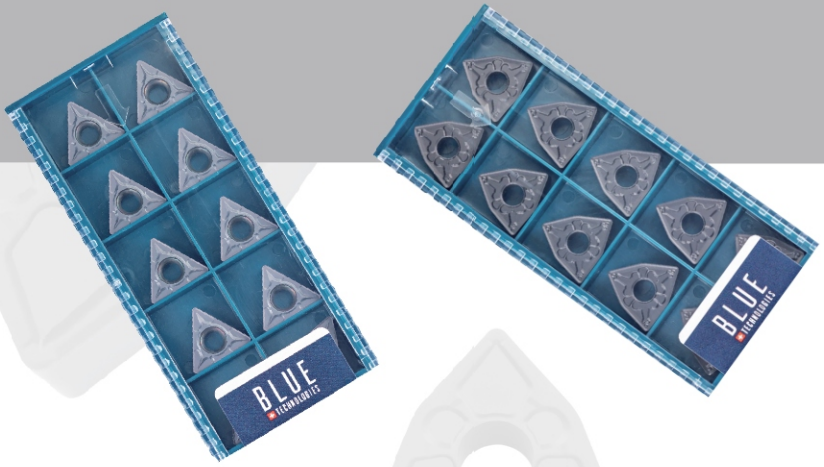
PŁYTKIE TOKARSKIE NEGATYWOWE



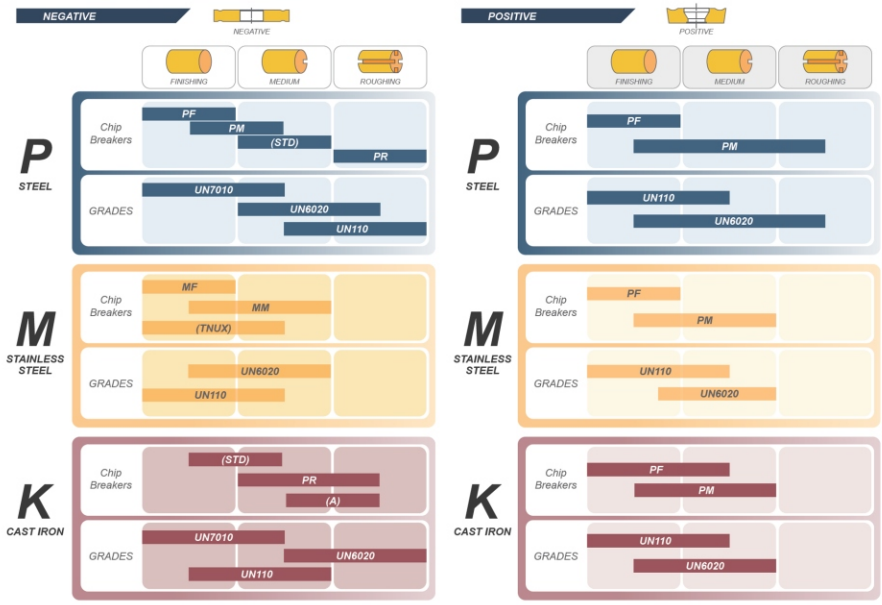
Kup 50 szt dowolnych płytek z poniższej tabeli a otrzymasz cenę 3,00€/szt.

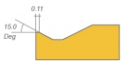
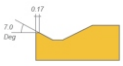
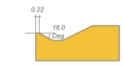
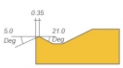
5100000042	TNMG 160404	PF UN6025	Wykańczająca
5100000046	TNMG 160408	PM UN6025	Półwykańczająca
5100000174	TNMG 160408	STD UN6010	Średnie warunki
5100000168	WNMG 080408	STD UN6010	Średnie warunki
5100000074	WNMG 080408	PM UN6025	Półwykańczająca
5100000080	WNMG 080408	PR UN6025	Zgrubna
5100000066	WNMG 080404	PF UN6025	Wykańczająca
5100000004	CNMG 120404	PF UN6025	Wykańczająca
5100000158	CNMG 120408	STD UN6010	Średnie warunki
5100000018	CNMG 120408	PR UN6025	Zgrubna



TECHNICAL INFO .....

INSERTS SELECTION



Chip Breaker name and Geometry			Applications and Features
PF			• Sharp chip breaker • For finishing operations • Also addopted for sticky material and Stainless steel • Chip Control starts at Fz: 0.12
PM			• Semi Finishing chip breaker for General machining • First choice for stable machining and light-Mid. cutting pressure • Smooth cutting due to to very positive chip breaker angles • Chip Control starts at Fz: 0.18
(STD)			• Mid. cutting conditions - chip breaker for General machining • First choice for Un-stable machining with reasonable cutting pressure • Reenforced chipbreaker allows for high shock resistance • Chip Control starts at Fz: 0.25
PR			• Roughing. chip breaker mostly used in tough machining applications • First choice for very Un-stable machining or for thick casting "skin" • Tough and reinforced cutting edge and chip breaker angles • Chip Control starts at Fz: 0.35

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