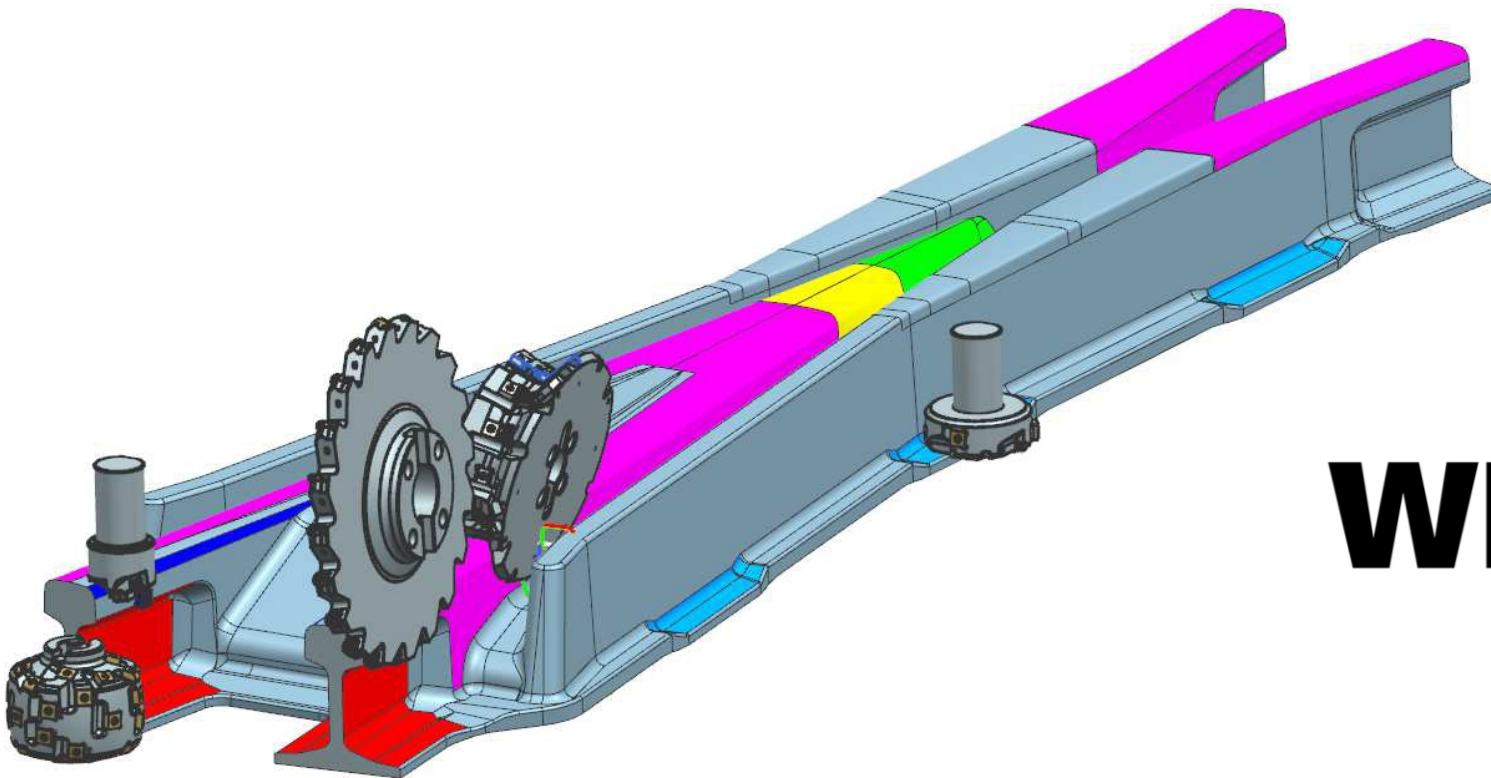
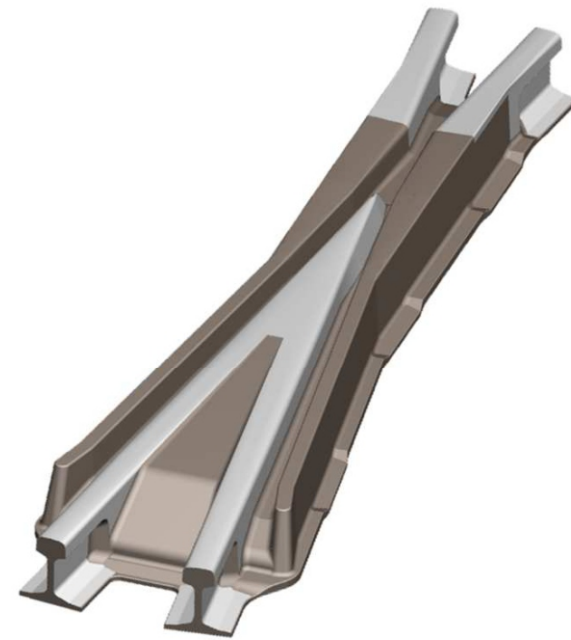
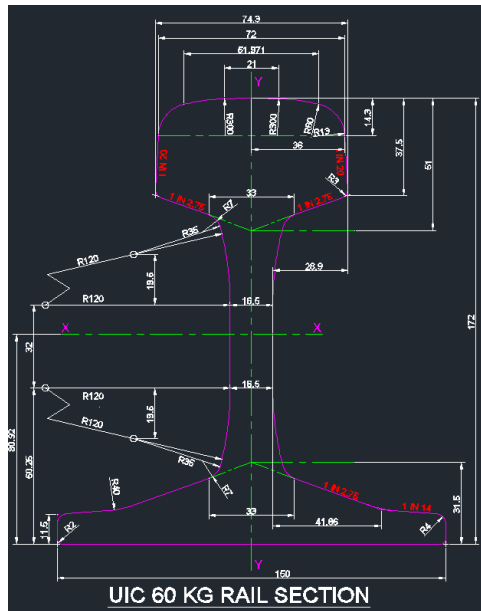


Rozwiązania do obróbki złączy szynowych spawanych UIC 60kg i skrzyżowań ze stali odlewanej manganowej (CMS)



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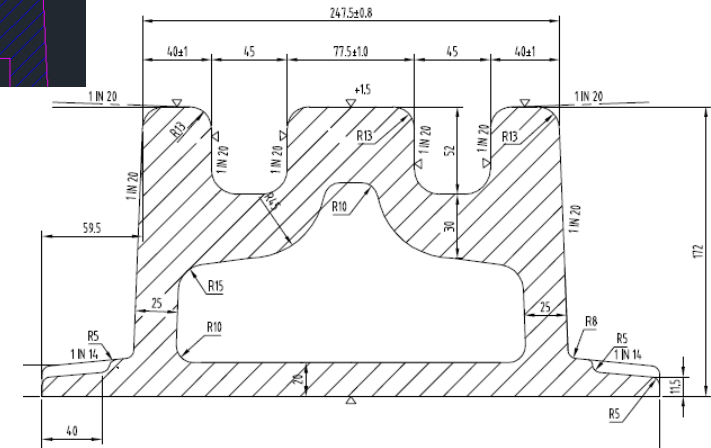
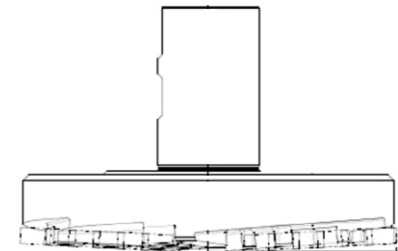
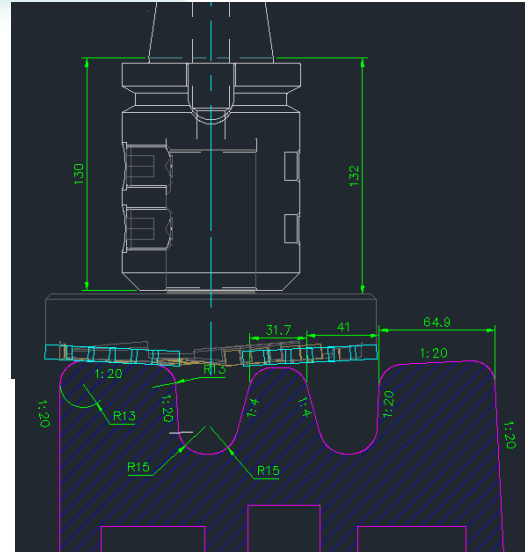
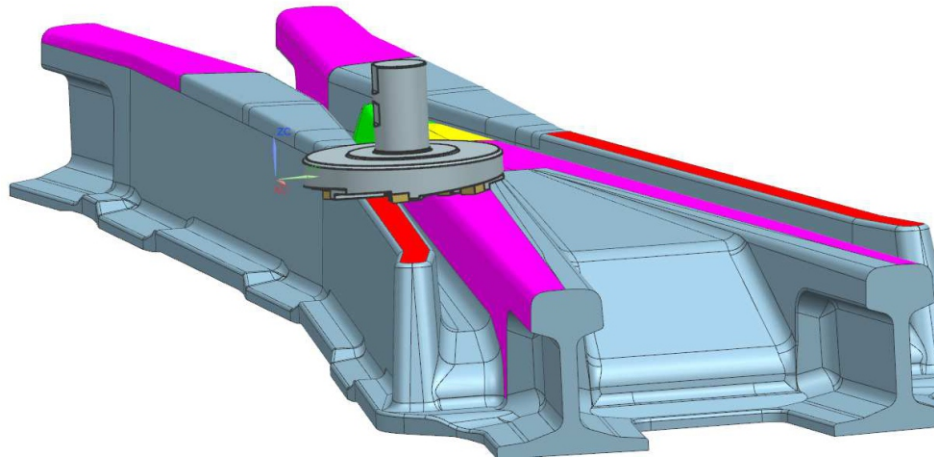
COMPONENT : 60KG (UIC) WELDABLE CROSSING
 MATERIAL : MANGANESE STEEL (12-14%)
 HARDNESS : 280-320 BHN
 MACHINE : BATALA
 SPINDLE : ISO50 / 35KW



Frezowanie górnej powierzchni pod kątem 1:20



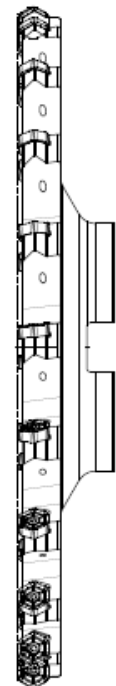
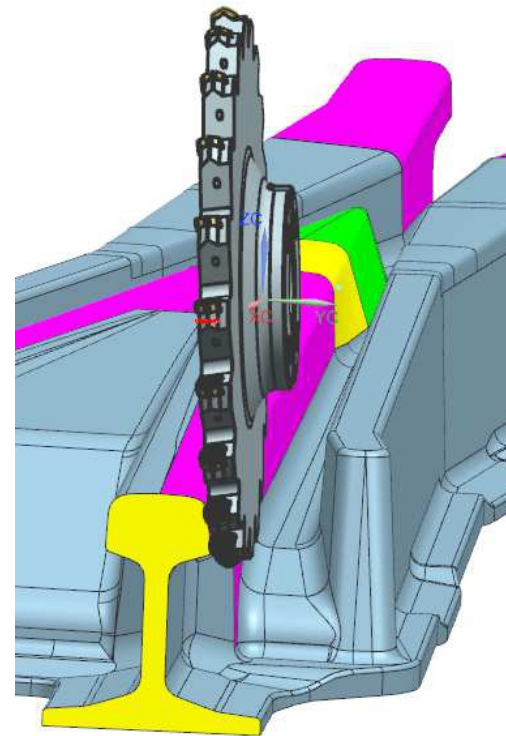
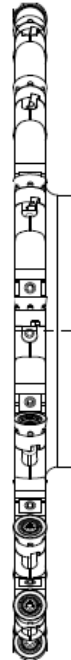
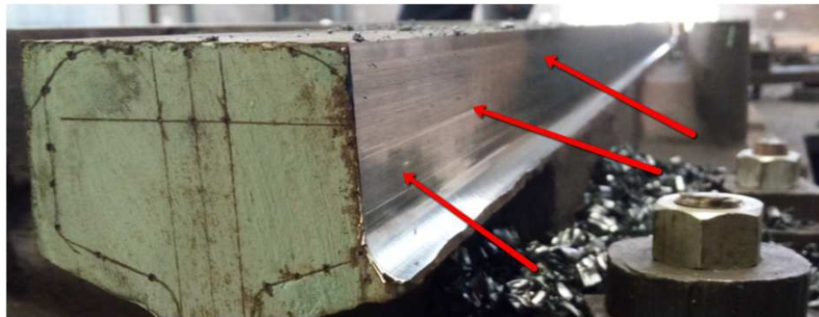
OPERATION : TOP FACE MILLING 1IN20 TAPER
 DIAMETER : Ø186 MM
 ZEFF / Z : 3 / 18
 AP / AE : 72 / 2 MM
 LOC : 3500 MM



FREZOWANIE WYRÓWNUJĄCE



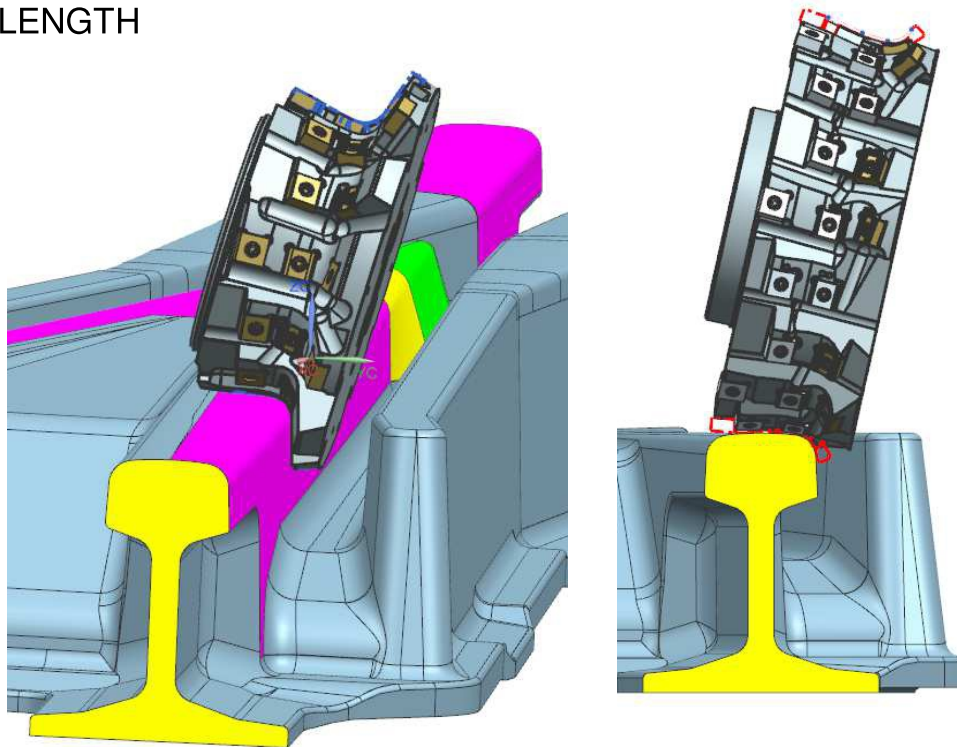
OPERATION : 1 IN 20° ALIGNMENT MILLING
DIAMETER : Ø250 MM
ZEFF / Z : 22 / 22
AP/AE : 40 / 5 MM
LOC : 4500 MM



Frezowanie profilowe



OPERATION : R13,R80,R300 MILLING
DIAMETER : Ø260 MM
ZEFF / Z : 6 / 42
AP/AE : 36 / 4 MM
LOC : ENTIRE LENGTH



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Frezowanie profilu szynki szyny



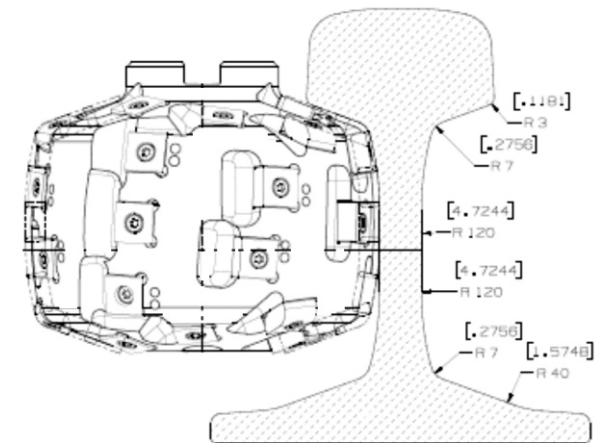
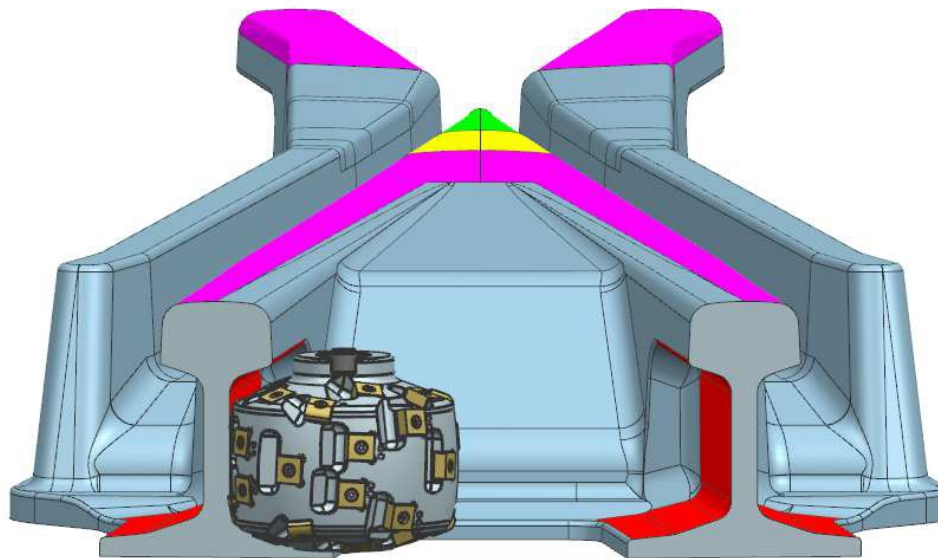
OPERATION : FISHPLATE PROFILE MILLING

DIAMETER : Ø140 MM

ZEFF / Z : 4 / 27

AP/AE : 123 / 67

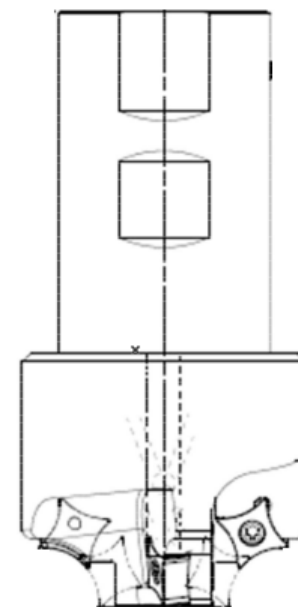
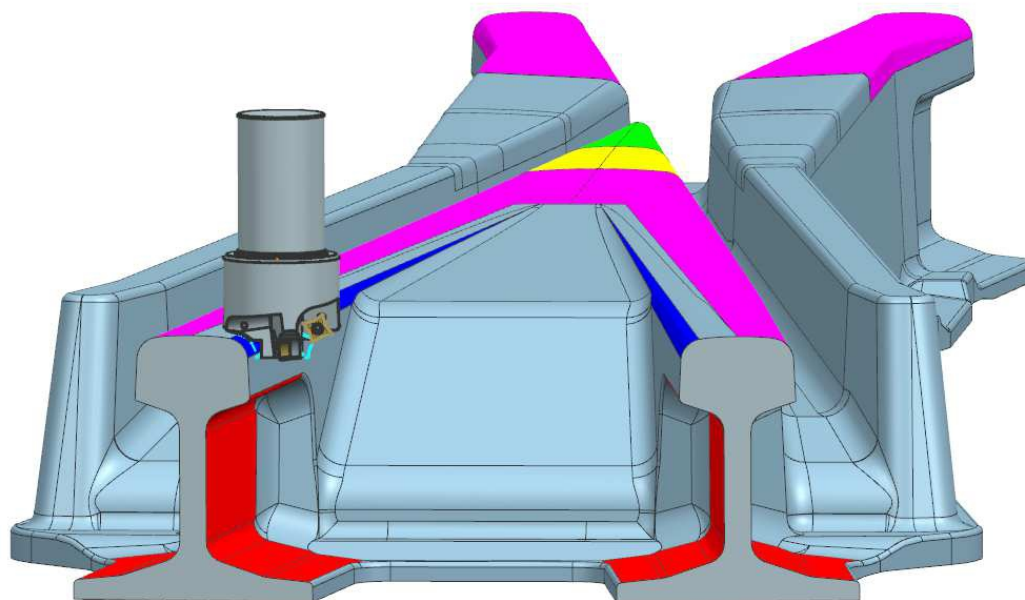
LOC : 180 MM



Frezowanie profilu główki szyny R13



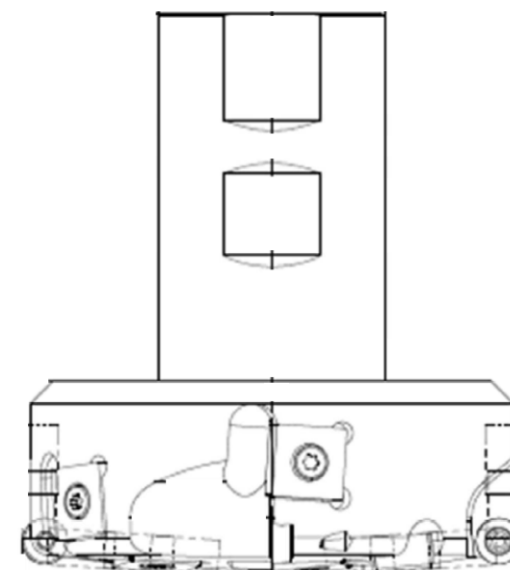
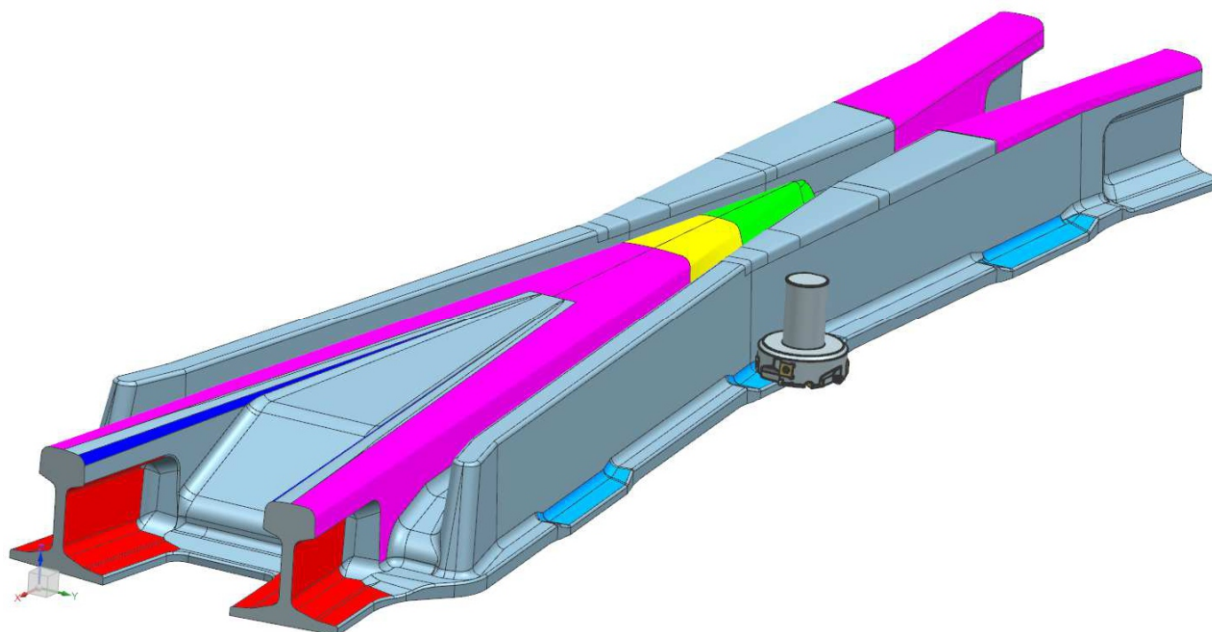
OPERATION : R13 RADIUS MILLING
DIAMETER : Ø58 MM
ZEFF / Z : 2 / 4
AP/AE : R13 STOCK TO BE REMOVED
LOC : 350 MM



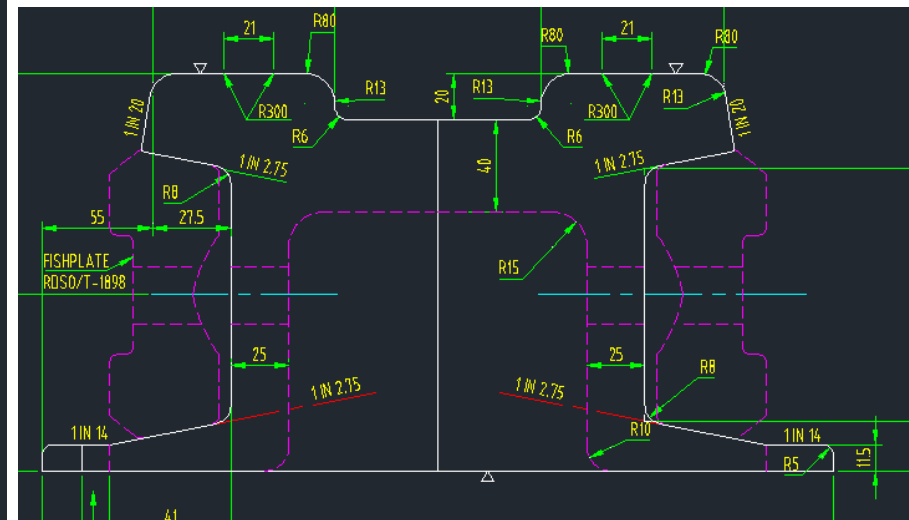
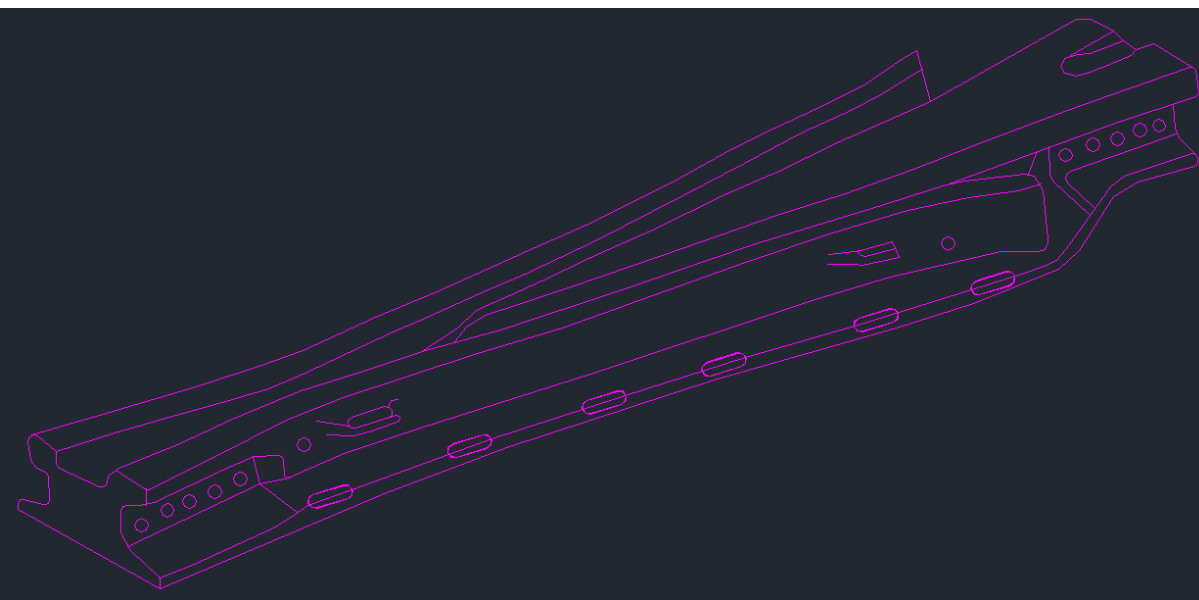
Frezowanie podkładów



OPERATION : R5 x 2.86° PAD MILLING
DIAMETER : Ø110 MM
ZEFF / Z : 4/2 / 14
AP/AE : 20 / 43
LOC : 180 MM

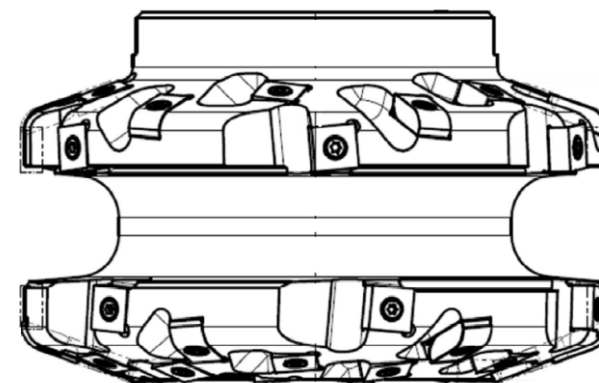


Skrzyżowania CMS 60 & 54 kg



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LOC : 300 MM



Skrzyżowania CMS 60 & 54 kg



OPERATION : FISHPLATE MILLING HORIZONTAL SETUP

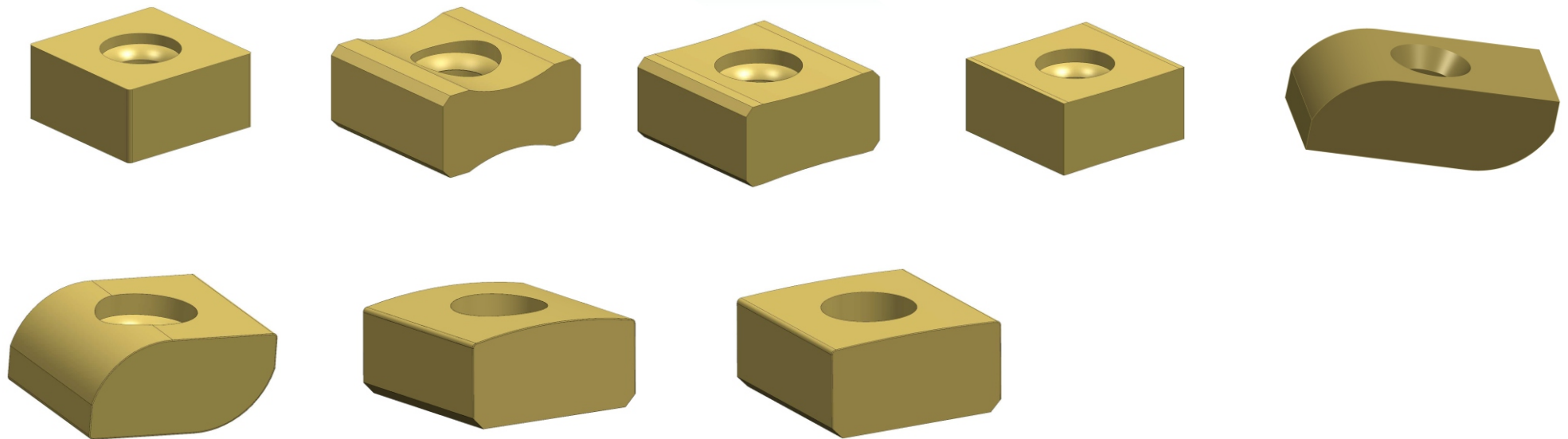
DIAMETER : Ø210 MM

ZEFF / Z : 3 / 15

AP/AE : 80.75 / 8

LOC : 300 MM





PŁYTKI SPECJALNE